

## PRODUCT DESCRIPTION

GIMME5 SPECIAL is made of Polyurethane with a metallic finish. It can be heat applied on organic or synthetic fibers in just four seconds. This product is easy to work with; the sticky polyester carrier allows for fast weeding and easy repositioning of details that might have accidentally been removed. It is also soft and comfortable to wear, even with bulky designs. Its thickness (80 micron) and its elasticity make GIMME5 SPECIAL pleasant and soft on any garment, and ideal for multi-layer applications. GIMME5 SPECIAL can withstand wash cycles up to 60°C.

## APPLICATION TECHNIQUES

- Knockout
- Multi-layer, suggested up to 5 layers
- Layering with other products

## APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the garment
- Press it - 140°C/285°F for 4 seconds
- Remove the liner - hot

## SIZES

<b>H 50 cm</b>	L 25 mt / 12,5mt / 5 mt / 1 mt
<b>H 75 cm</b>	L 25 mt (upon request)
<b>H 100 cm</b>	L 25 mt (upon request)
<b>H 150 cm</b>	L 25 mt (upon request)

Oeko-Tex  
Standard 100  
Class I



Comply with  
regulation REACH  
n°1907/2006/EU

## TECHNICAL DATA



Film: PU/polyurethane



Thickness: 80μ (±5%)



Liner: adhesive PET



Finish: opaque

## PLOTTER SETTING



Cut settings: mirror



Blade: 45°



Minimum cut: 0,1 cm

## APPLICATION



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature	60°C - 140°F
Dry clean	✗
Dryer	✓

## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

Rev\_2021/03

follow us

HEADQUARTERS B-FLEX ITALIA S.r.l. info@b-flexitalia.com | www.b-flexitalia.com

NORTH AMERICA BRANCH B-FLEX AMERICA LLC info@b-flexamerica.com | www.b-flexamerica.com

ASIA-PACIFIC BRANCH B-FLEX PACIFIC PTY LTD info@b-flexpacific.com | www.b-flexpacific.com



## GIMME5 SPECIAL

### COLOUR GUIDE



- *Metallic finishing*
- *Application in only 4 seconds*
- *Easy to weed*

**GIMME5**



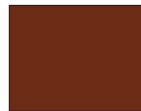
**FIVE 791A**  
ROSE GOLD



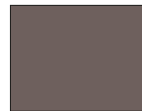
**FIVE 792A**  
GOLD



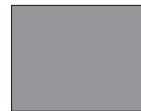
**FIVE 793A**  
BRONZE



**FIVE 794A**  
COPPER



**FIVE 795A**  
GRAPHITE



**FIVE 796A**  
SILVER



---

**Papergraphics is proud to be the  
UK distributor of the exceptional  
B-FLEX Heat Transfer Vinyl range.**

**Overview**

Diva Innovation Centre  
Crompton Way, Crawley  
West Sussex RH10 9QR

**Tel: 0845 130 0772**  
[info@paper-graphics.com](mailto:info@paper-graphics.com)  
[www.paper-graphics.com](http://www.paper-graphics.com)



**papergraphics**

We can supply B-FLEX HTV products in 500mm, 750mm and even 1000mm widths, by the linear metre or in full-length rolls, typically 25m. If you are already a customer of Papergraphics, you will find the complete B-FLEX heat transfer vinyl product listing within your online account.

If you need further information on the availability of B-FLEX vinyl or would like to open a new Papergraphics customer account to manage your orders online: **please call us on 0845 1300 772**

---