

PRODUCT DESCRIPTION

BF FLOCK is a flocked film composed by fine rayon viscose with an adhesive polyester. The bright colors available make innumerable creations and the velvet effect is soft and pleasant.

The cutting line of all the films is highly visible and the workability of the product is unique; its polyester adhesive carrier allows for fast weeding and easy repositioning of any small details that might have accidentally lifted from the carrier.

The 500 micron thickness and the consistency of the BF FLOCK make this film ideal for applications on all types of organic, polyester and mixed fabrics

APPLICATION TECHNIQUES

- Knockout
- Layering on other products

APPLICATION STEPS

- Cut - 60° blade
- Weed excess material
- Turn on your heat press - heat to 160°C/320°F
- Place your graphic on the garment
- Press it - 160°C/320°F for 16 seconds
- Wait 6/7 seconds
- Remove the liner - semi-hot

SIZES

| | |
|-----------------|--------------------------------|
| H 50 cm | L 10 mt / 5 mt / 2,5 mt / 1 mt |
| H 75 cm | / |
| H 100 cm | L 20 mt (upon request) |
| H 150 cm | / |

SAFETY NOTICE




The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

Rev_2021/03






TECHNICAL DATA

| | |
|---|------------------------|
|  | Film: Rayon |
|  | Thickness: ~500μ (±5%) |
|  | Liner: adhesive PET |
|  | Finish: velvet |

PLOTTER SETTING

| | |
|---|----------------------|
|  | Cut settings: mirror |
|  | Blade: 60° |
|  | Minimum cut: 0,5 cm |

APPLICATION

| | |
|---|--|
|  | Temperature: 160°C - 320°F |
|  | Time: 16'' |
|  | Liner removal: semi-hot, wait 6/7 seconds |
|  | Pressure: medium-low - 2,0 bar - 30 PSI |
|  | Textile: organic, synthetic, mixed |

WASH RESISTANCE

| | |
|------------------------------|---------------|
| First wash after application | wait 12 hours |
| Max wash temperature | 40°C - 104°F |
| Dry clean | ✗ |
| Dryer | ✗ |

BF FLOCK

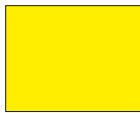
COLOUR GUIDE



- *Velvet touch*
- *Wide color range*
- *Easy to work*



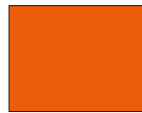
BF FLOCK700A
WHITE



BF FLOCK 728A
LEMON YELLOW



BF FLOCK720A
MEDIUM YELLOW



BF FLOCK734A
ORANGE



BF FLOCK730A
RED



BF FLOCK738A
CYCLAMEN



BF FLOCK746A
SKY BLUE



BF FLOCK740A
ROYAL BLUE



BF FLOCK748A
NAVY BLUE



BF FLOCK750A
GREEN



BF FLOCK710A
BLACK



BF FLOCK714A
GREY



Papergraphics is proud to be the UK distributor of the exceptional B-FLEX Heat Transfer Vinyl range.

Overview

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We can supply B-FLEX HTV products in 500mm, 750mm and even 1000mm widths, by the linear metre or in full-length rolls, typically 25m. If you are already a customer of Papergraphics, you will find the complete B-FLEX heat transfer vinyl product listing within your online account.

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