

# CAD CAM



## PRODUCT DESCRIPTION

"Whether I customize cotton t-shirts, hoodies, or work pants, which heat transfer vinyl can offer ease of use while guaranteeing a long-lasting result?"

We created GIMME5 to answer that question. It applies in just 4 seconds at 140°C/285°F, it offers a wide color selection, is fully opaque even on dark garments, and has an elegant matt finish.

Thanks to its thickness of only 80 microns, GIMME5 is pleasant and soft on any garment and easy to use.

This film is made using only the highest quality raw materials, which ensures a long-lasting application.

We have tested it to last over 100 wash cycles at

# **APPLICATION TECHNIQUES**

Knockout

90°C/194°F.

- Multi-layer, suggested up to 5 layers
- Layering with other products

### APPLICATION STEPS

- Cut 45° blade
- Weed excess material
- Turn on your heat press heat to 140°C/285°F
- Place your graphic on the garment
- Press it 140°C/285°F for 4 seconds
- Remove the liner hot

#### **SIZES**

H 50 cm	L	25 mt / 12,5mt / 5 mt / 1 mt
H 75 cm	L	25 mt (upon request)
H 100 cm	L	25 mt (upon request)
H 150 cm	L	25 mt (upon request)

Oeko-Tex Standard 100 Class I



Comply with regulation REACH n°1907/2006/EU

# **TECHNICAL DATA**



Film: PU/polyhurethane



Thickness: 80µ (±5%)



Liner: adhesive PET



Finish: opaque

#### **PLOTTER SETTING**



Cut settings: mirror



Blade: 45°



Minimum cut: 0,1 cm

#### **APPLICATION**



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

Dryer	<b>✓</b>
Dry clean	<b>✓</b>
Max wash temperature	90°C - 194°F
First wash after application	wait 12 hours

#### SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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COLOUR GUIDE



- Application in only 4 seconds
- Easy to weed
- Fully opaque and ideal for layering







# Papergraphics is proud to be the UK distributor of the exceptional B-FLEX Heat Transfer Vinyl range.

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#### Overview

We can supply B-FLEX HTV products in 500mm, 750mm and even 1000mm widths, by the linear metre or in full-length rolls, typically 25m. If you are already a customer of Papergraphics, you will find the complete B-FLEX heat transfer vinyl product listing within your online account.

If you need further information on the availability of B-FLEX vinyl or would like to open a new Papergraphics customer account to manage your orders online: **please call us on 0845 1300 772**